

Date: Wednesday, 3/21/2007 3:48:41 PM  
User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: GASKET	
Job Number	: 31421				
Estimate Number	: 12792				
P.O. Number	: N/A		Part Number	: D35665	
This Issue	: 3/21/2007	S.O. No. : N/A	Drawing Number	: D3566 REV A	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: N/A		Drawing Revision	: A	
Previous Run	: 31135		Material	: N/A	
Written By			Due Date	: 3/30/2007	
Checked & Approved By			Qty:	10	Um: Each
Comment	: Est Rev:A New Issue 07-03-08 ec				

## Additional Product

Job Number:



Seq.#:	Machine Or Operation:	Description :
1.0	MNEO60S063	NEOPRENE SHEET 0.063
Comment: Qty.: 1.1130 sf(s)/Unit Total : 11.1300 sf(s) NEOPRENE SHEET 0.063 <i>m103104 mrl 07 04 03</i>		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D3566 Dwg Rev: <i>A</i> <i>mrl 07 04 03</i>		
2-Deburr if necessary		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
<i>m 07 04 04</i>		
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK
<i>207 04 04 10</i>		
Comment: SECOND CHECK		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>07/04/04 ⑩</i>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/04/05  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date:  
User:

Wednesday, 3/21/2007 3:48:42 PM  
Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 31421

Part Number: D35665

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(10)

Comment: FINAL INSPECTION/W/O RELEASE

3/21/05

Job Completion



u 3/21/05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

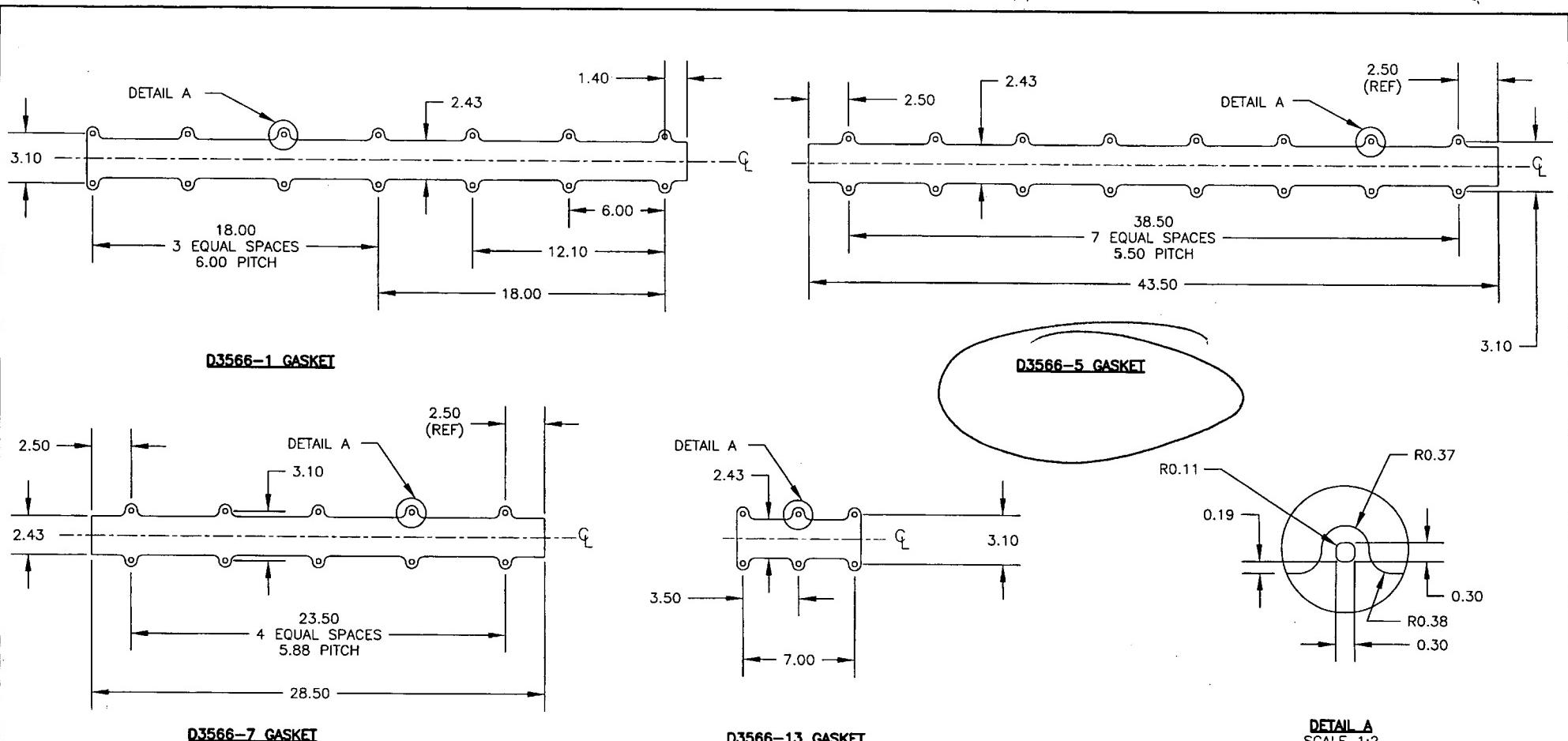
DART AEROSPACE LTD	Work Order:	31421
Description: Gasket	Part Number:	D3566-5
Inspection Dwg: D3566 Rev: A		Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	<u>M. M</u>	Audited by:	<u>J</u>	Prototype Approval:	N/A
Date:	<u>01-04-04</u>	Date:	<u>20-04-04</u>	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.03.14	New Issue	KJ/JLM	JL



**D3566-1/-3/-5/-7/-13 GASKET**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF. DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) PART IS SYMMETRICAL ABOUT CENTERLINE

NO  
31421

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ENGINEERING

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A	06.12.18	NEW ISSUE
DESIGN <i>R4</i>	DRAWN BY <i>R4</i>	DART
CHECKED <i>#</i>	APPROVED <i>#</i>	DART AEROSPACE LTD. HAWKSBURY, ONTARIO, CANADA
DATE 06.12.18	TITLE GASKET	REV. A SHEET 1 OF 1 SCALE 1:6

RELEASED  
07.02.28 *#*